CLEAN VERSION OF AMENDED CLAIMS

Sub 24. (six times amended) A semiconductor package comprising:

a substrate comprising a first surface, a second surface, a plurality of conductors on the first surface, and a bonding opening from the first surface to the second surface;

a semi-conductor die having a first outline and a face on the bonding opening bonded directly to the second surface;

a first mask on the first surface;

a second mask covering the second surface except in a die attach area defined by an opening through the second mask having a second outline corresponding to the first outline;

an adhesive layer between the face and the die attach area bonding the die to the substrate;

a plurality of wires in the bonding opening wire bonded to the die and in electrical communication with the conductors; and

an encapsulating resin on the die and on the second mask.

27. (six times amended) A semiconductor package comprising:

a substrate comprising a first surface, a second surface, a plurality of conductors on the first surface, a plurality of wire bonding pads on the first surface in electrical communication with the conductors, and a bonding opening from the first surface to the second surface;

a semiconductor die having a first outline and a face on the bonding opening bonded to the second surface;

a first mask on the first surface;

a second mask on the second surface comprising a second opening having a second outline corresponding to the



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first outline defining an open die attach area on the second surface;

a filled adhesive layer between the face and the die attack area bonding the die to the substrate and configured to transfer heat directly from the face to the substrate;

a plurality of wires in the bonding opening wire bonded to the die and to the wire bonding pads; and

an encapsulating resin on the die and on the second mask.

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- 30. \six times amended) A semiconductor package comprising:\
- a substrate having a first surface, a second surface and a bonding opening there through;
- a plurality of conductors on the first surface having a plurality of wire bonding pads;
- a first mask on the first surface at least partially covering the conductors;
- a second mask on the second surface except in a die attach area defined by an opening in the second mask;
- a semiconductor die on the die attach area having a face aligned with the bonding opening attached to the second surface;
- a filled adhesive layer attaching the face to the die attach area and configured to transfer heat directly from the face to the substrate;
- a plurality of wires in the bonding opening bonded to the die and to the wire bonding pads; and
- an encapsulating resin on the second mask encapsulating the die.

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- 34. (five times amended) A semiconductor package comprising:
- a substrate comprising a first surface, an opposing second surface and a wire bonding opening from the first surface to the second surface;

a plurality of conductors on the first surface comprising wire bonding pads;

a first mask on the first surface;

- a semiconductor die aligned with the wire bonding opening and bonded face down to the second surface, the die having a first outline;
- a second mask substantially covering the second surface and including an opening there through having a second outline corresponding to but only slightly larger than the first outline defining a die attach area on the second surface;

an adhesive layer between the die and the die attach area bonding the die to the substrate;

a plurality of wires in the wire bonding opening bonded to the die and to the wire bonding pads; and

an encapsulating resin on the second mask encapsulating the die.

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CLEAN VERSION OF ALL PENDING CLAIMS

- 24. (six times amended) A semiconductor package comprising:
- a substrate comprising a first surface, a second surface, a plurality of conductors on the first surface, and a bonding opening from the first surface to the second surface;
- a semiconductor die having a first outline and a face on the bonding opening bonded directly to the second surface;
 - a first mask on the first surface;
- a second mask covering the second surface except in a die attach area defined by an opening through the second mask having a second outline corresponding to the first outline;

an adhesive layer between the face and the die attach area bonding the die to the substrate;

a plurality of wires in the bonding opening wire bonded to the die and in electrical communication with the conductors; and

an encapsulating resin on the die and on the second mask.

- 25. (four times amended) The package of claim 24 wherein the encapsulating resin comprises epoxy.
- 26. (four times amended) The package of claim 25 wherein the adhesive layer comprises a filled adhesive configured to transfer heat directly from the face to the second surface.
- 27. (six times amended) A semiconductor package comprising:
- a substrate comprising a first surface, a second surface, a plurality of conductors on the first surface, a

plurality of wire bonding pads on the first surface in electrical communication with the conductors, and a bonding opening from the first surface to the second surface;

a semiconductor die having a first outline and a face on the bonding opening bonded to the second surface;

a first mask on the first surface;

a second mask on the second surface comprising a second opening having a second outline corresponding to the first outline defining an open die attach area on the second surface;

a filled adhesive layer between the face and the die attach area bonding the die to the substrate and configured to transfer heat directly from the face to the substrate;

a plurality of wires in the bonding opening wire bonded to the die and to the wire bonding pads; and

an encapsulating resin on the die and on the second mask.

- 28. (thrice amended) The package of claim 27 further comprising a glob top in the bonding opening and on the first surface at least partially encapsulating the wires.
- 29. (thrice amended) The package of claim 27 wherein the first mask and the second mask comprise a photoimageable material.
- 30. (six times amended) A semiconductor package comprising:

a substrate having a first surface, a second surface and a bonding opening there through;

a plurality of conductors on the first surface having a plurality of wire bonding pads;

a first mask on the first surface at least partially covering the conductors;

a second mask on the second surface except in a die attach area defined by an opening in the second mask;

a semiconductor die on the die attach area having a face aligned with the bonding opening attached to the second surface;

a filled adhesive layer attaching the face to the die attach area and configured to transfer heat directly from the face to the substrate;

a plurality of wires in the bonding opening bonded to the die and to the wire bonding pads; and

an encapsulating resin on the second mask encapsulating the die.

- 31. (four times amended) The package of claim 30 wherein the encapsulating resin comprises epoxy.
- 32. (four times amended) The package of claim 30 further comprising a polymer in the bonding opening and on the first surface at least partially encapsulating the wires.
- 33. (four times amended) The package of claim 30 wherein the adhesive layer comprises a filled epoxy.
- 34. (five times amended) A semiconductor package comprising:

a substrate comprising a first surface, an opposing second surface and a wire bonding opening from the first surface to the second surface;

a plurality of conductors on the first surface comprising wire bonding pads;

a first mask on the first surface;

a semiconductor die aligned with the wire bonding opening and bonded face down to the second surface, the die having a first outline;

a second mask substantially covering the second surface and including an opening there through having a second outline corresponding to but only slightly larger than the first outline defining a die attach area on the second surface;

an adhesive layer between the die and the die attach area bonding the die to the substrate;

a plurality of wires in the wire bonding opening bonded to the die and to the wire bonding pads; and

an encapsulating resin on the second mask encapsulating the die.

- 35. (thrice amended) The package of claim 34 further comprising a glob top in the wire bonding opening at least partially encapsulating the wires.
- 36. (four times amended) The package of claim 34 wherein the adhesive layer comprises a filled epoxy configured to transfer heat directly from the face to the substrate.